

**Percolation**

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**1 Percolation**

Percolation of pores media:

**Darcy's Law**

$$v = k_f \cdot i$$

v	Flow rate	[m/s]
$k_f$	coefficient of permeability	[m/s]
i	h/d hydraulic gradient	[-]

**Advanced linear filter law**

$$v = k_f \cdot (i_0 - i)$$

v	Flow rate	[m/s]
$k_f$	coefficient of permeability	[m/s]
$i_0$	Start gradient	[-]
i	h/d hydraulic gradient	[-]

**2 Flow rate****Hagen-Poiseuilleschen Equation:**

$$w_p = \frac{R^2}{4 \cdot \eta} \frac{dp}{l} \left[ 1 - \left( \frac{r}{R} \right)^2 \right]$$

$w_p$	Flow velocity	[m/s]
R	Radius of the pores	[m]
l	Length of the pores	[m]
r	velocity of the reaction	[m/s]
dp	difference of pressure	[N/m <sup>2</sup> ]
$\eta$	dyn. Viscosity of Gases	[N·s/m <sup>2</sup> ]

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By integration over the complete cross section of the pores we get the following relation:

$$w_p = \frac{R^2}{8 \cdot \eta} \frac{dp}{l}$$

$w_p$	Flow velocity	[m/s]
$R$	Radius of the pores	[m]
$l$	Length of the pores	[m]
$r$	velocity of the reaction	[m/s]
$dp$	difference of pressure	[N/m <sup>2</sup> ]
$\eta$	dyn. Viscosity of Gases	[N·s/m <sup>2</sup> ]

**3 Equilibrium Concentration**

Equilibrium concentration of harmful gas in scrubber liquid:

**Henry- bzw. Dalton-Law**

$$C_g = H C_L$$

$C_g$	Concentration of one gas component in the gas phase	[mg/m <sup>3</sup> ]
$H$	Absorption Constant (Henry-Constant)	[-]
$C_L$	Equilibrium concentration	[mg/m <sup>3</sup> ]

**4 Diffusion****Mass Transport Diffusion:**

Fick'sche Law:

$$n = -D \cdot \frac{dc}{dx}$$

$n$	Density of the mass stream	[mol/(m <sup>2</sup> ·s)]
$D$	Diffusion coefficient	[m <sup>2</sup> /s]

$\frac{dc}{dx}$	Concentration gradient in x-direction
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The concentration gradient for gases is between:

$$D = 1 \text{ bis } 2 \cdot 10^{-5} \quad [\text{cm}^2/\text{s}]$$

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The basis is the DARVY equation transformed for compressible fluids:

$$K_0 = \frac{v_{f,N} \cdot l \cdot \eta}{p_e - p_a} \cdot \frac{2 p_N}{p_e + p_a}$$

$K_0$	Permeability	[m <sup>2</sup> ],
$v_{f,N}$	Pressure related to the normed density of the volume stream	[m/s],
$l$	Length of the probe	[m]
$p_e$	Pressure at the front end of the probe	[Pa],
$p_a$	Pressure at the end of the probe	[Pa],
$p_N$	Norm pressure	[Pa]
$\eta$	dynamic Viscosity	[Pa×s].