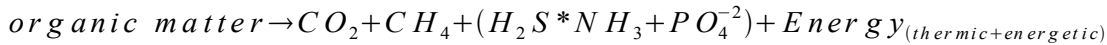


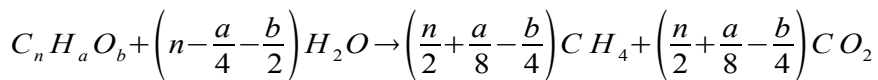
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## 1 Basic mechanism of anaerobic reaction

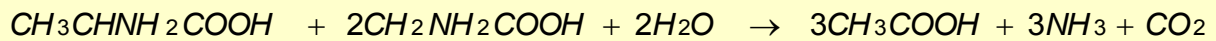
General course of reactions according to the following pattern (Buswell):



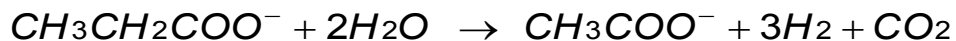
### 1.1 Degradation of carbohydrates



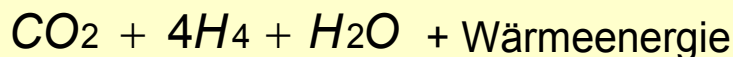
### 1.2 Degradation of amino acids to acetic acid, ammonia and carbon dioxide



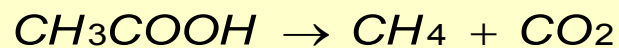
### 1.3 Degradation of fatty acids to acetic acid, hydrogen and carbon dioxide



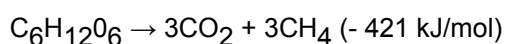
### 1.4 Carbon dioxide - reduction to methane, water and heat energy



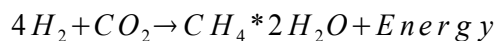
### 1.5 degradation of acetic acid to methane and carbon dioxide



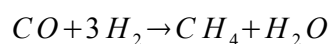
### 1.6 Anaerobic metabolism on the example of glucose



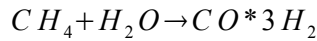
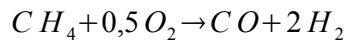
**Methanogen (Archaea):**



**Methanation**



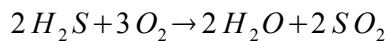
### Methane reforming



### Lactic acid fermentation



### Hydrosulfides



## 2 Gas formation

### Theoretical gas potential:

According to the law of ideal gases, a volume of 1.868 m<sup>3</sup> gas is produced by the complete gasification of 1 kg organic carbon.

$$G_e = 1.868 * C_o * (0.014 J + 0.28)$$

$G_e$  quantity of gas in m<sup>3</sup> formed over a long period

$J$  Temperature in °C

$C_o$  organic carbon

### Content of additional nitrogen (inert gas) [Tabasaran, 1994]:

$$C_{(N_2)} = 100 - 4,79 * C_{(O_2)} - C_{(CH_4)}$$

One should consider that the ratio of (air) nitrogen to (air) oxygen can change. In that case the formula cannot be applied.

Percentage of nitrogen in the air:

$$C_{(N_2)} \approx 3.79 * C_{(O_2)}$$

$C_{(N_2)}$	percentage of additional nitrogen (i.e. inert gas)	[Vol.-%]
$C_{(O_2)}$	percentage of oxygen	[Vol.-%]
$C_{(CH_4)}$	percentage of methane	[Vol.-%]
$4,79 * C_{(O_2)}$	percentage of air	[Vol.-%]

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Maximum pressure:

$$P_{\max} = P_A * P_{\text{ex}} \quad (\text{maximum pressure})$$

$P_A$  starting pressure

$P_{\text{ex}}$  explosion pressure (for methane approx. 7.4 bar)

**Explosibility of methane gas** [Tabasaran, 1994]:

Methane mixed with air, can be brought to explode within a certain limit with the help of an ignition source .

$z_U$  = approx. 5 Vol.-%       $z_O$  = approx. 14 - 15 Vol.-%      Methane in air

$z_U$  lower flammability limit

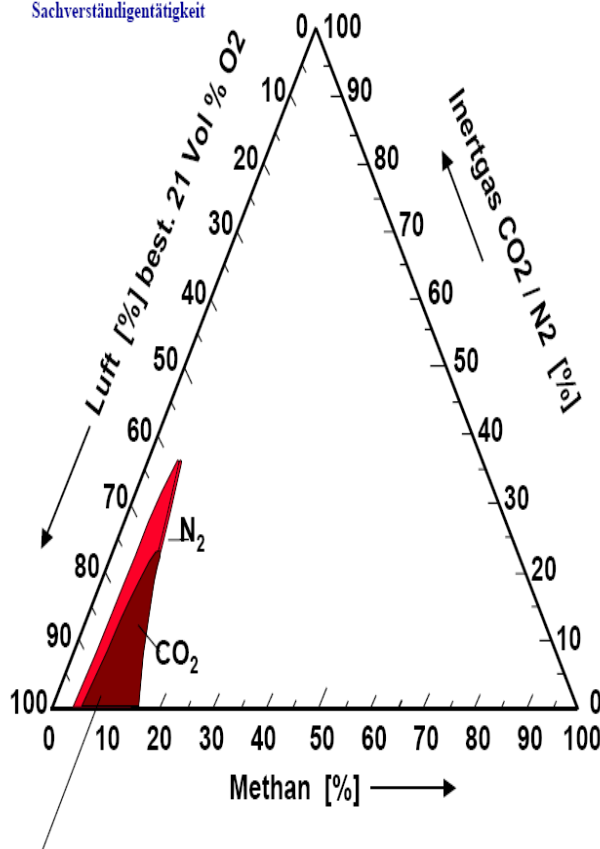
$z_O$  upper flammability limit

peak value on mixing with inert gas

$N_z$  = 35.6%

$S_g$  = 5.93%

• Sachverständigentätigkeit



"ternary" diagram for the explosion range of methane/air/carbon dioxide mixtures and that for methane/air/nitrogen mixtures with given Volume % of mixture concentration with respect to the total weight (source: Tabasaran / Rettenberger (UBA –Forschungsbericht 12/1982, Nr. 10302207 Teil1)

**Explosionsbereich:** Überschreitung von 11,6 Vol % Sauerstoff  
 und  
 zw. 5 Vol % Methan (100 % UEG) und 15 Vol % Methan (100 % OEG)